

INTERNATIONAL RESEARCH JOURNAL OF MANAGEMENT SOCIOLOGY & HUMANITIES

An Internationally Indexed Peer Reviewed & Refereed Journal



UGC ID - 48312

Impact Factor* : 6.8416

Ref:IRJMSH/2019/A107801

DOI : [HTTPS://DOI.ORG/10.32804/IRJMSH](https://doi.org/10.32804/IRJMSH)

ISSN 2277 – 9809 (0) 2348 - 9359 (P)

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HAS/HAVE WRITTEN AN ARTICLE / RESEARCH PAPER ON

**A STUDY ON IMPACT OF EFFECTIVENESS OF TRAINING AND DEVELOPMENT ON EMPLOYEE
ENGAGEMENT AND RETENTION IN HEALTHCARE SECTOR IN TIRUCHIRAPPALLI**

APPROVED BY THE REVIEW COMMITTEE, AND IS THEREFORE PUBLISHED IN

Vol – 10 , Issue – 4 Apr , 2019



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